



SINCE 1907

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**WOOD FINISHES:**

In the manufacturing process, hardwood parts are glued, cut to size, machine and finish sanded on a 2-head wide belt-finishing sander. Hardwood veneer end panels are finish sanded on a Heesman automatic veneer panel sander. Finish sanding of veneer panels and hardwood parts include the use of 100, 120, and 150 grit sandpaper.

Final hand sanding and inspection prepare all parts for the first finishing step. The selected color is hand applied and cloth wiped to enhance the character and beauty of real wood.



One coat of sealer is applied and allowed to cure. After curing, the sealer is sanded with 220-grit sandpaper to provide a uniform smooth surface.

Final catalyzed varnish or lacquer top coats are applied and cured in a heated drying room. The topcoat dries smooth to approximately a 30-sheen finish, which is resistant to normal wear and scratching.

- CUSTOM FINISH MATCHING IS AVAILABLE
- THE NATURAL BEAUTY OF WOOD IS IN ITS UNIQUE COLOR, GRAIN AND TEXTURE CHARACTERISTICS. FINISHES ARE DESIGNED TO ENHANCE THIS DISTINCTION IN WOOD. THUS, THE FINISHED PRODUCT MAY DIFFER FROM THIS SAMPLE GUIDE AND AN EXACT MATCH CANNOT BE GUARANTEED
- WOOD SAMPLES ARE AVAILABLE UPON REQUEST
- COLOR MARKED \* ARE QUICK-SHIP ON 1100NY OPEN BOOKCASE MODELS
- SEE PRICE-LIST FOR FINISH AVAILABILITY ON SPECIFIC MODELS

PLEASE NOTE: Although we do our best to make sure that the colors printed here or viewed online are accurate, in actuality colors will vary. Call us to request proper color swatches.



BIRCH B1 - LIGHT



BIRCH B2 - DARK CHERRY



BIRCH 41 - BIRCH TONE



BIRCH 58 - NATURAL BIRCH



BIRCH 8 - MAHOGANY



BIRCH 3448 - LIGHT WALNUT



MAPLE 75 - MEDIUM



WALNUT 448 - MELLOWED LIGHT



WALNUT 168 - MAHOGANY \*



WALNUT 107 - LIGHT



WALNUT 109 - BROWNTONE OIL \*



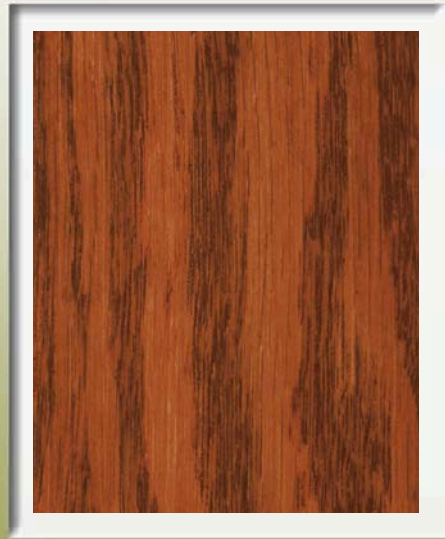
WALNUT 100 - DARK



MAPLE 25 - MEDIUM CHERRY



MAPLE 55 - WALNUT



OAK 24 - MEDIUM \*



OAK 4 - LIGHT \*



OAK 47 - MISSION



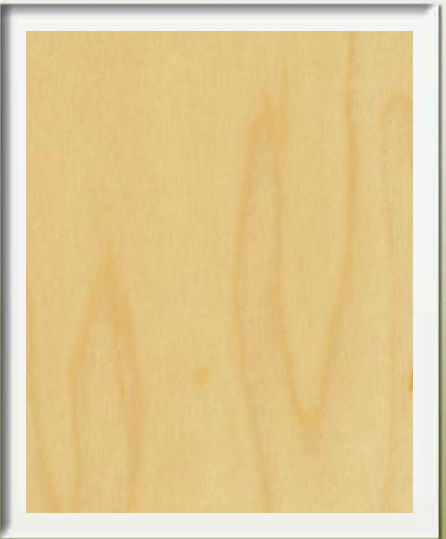
OAK 49 - ENGLISH



OAK 64 - NATURAL



MAPLE 20 - LIGHT CHERRY



MAPLE 15 - CLEAR COAT



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# HALE

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## WOOD FINISH GUIDE

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Please feel free to contact Hale with any questions or requests for additional information with any questions or concerns.

We will do everything we can to make sure your purchasing experience is worry free and enjoyable!



**ECO-CONCERN:**  
Initiatives involve extensive commitment to continue living our value of sustainability.



OAK 112 - MEDIUM



OAK 149 - MAHOGANY



OAK 80 - NATURAL



OAK 76 - DARK



OAK 6 - CHERRY



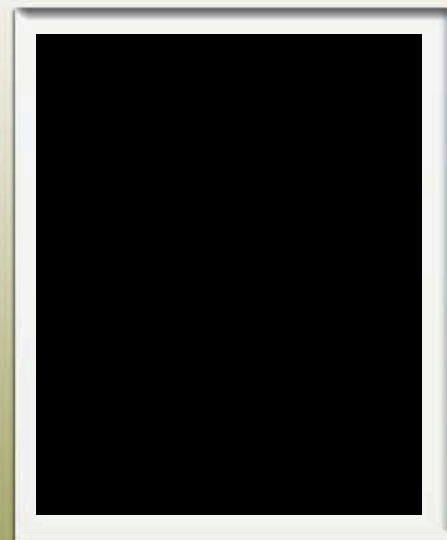
OAK 79 - WALNUT



CHERRY C1 - LIGHT



CHERRY C2 - DARK



EBONY 52

